4/3 and 4/2 On-Off directional valve elements with LS

EDG-DO Component Series 1



General specifications

In an assembly EDG block, the inlet section can be configured for either a fixed displacement pump or loadsense variable displacement pump. When simultaneous machine functions are actuated, the pre-compensators will automatically adjust to the highest load pressure via a shuttle arrangement, making the system circuit independent of variations in loads and pump pressures.

Main Field of Application

- Truck mounted applications
- Forestry machinery
- Forklifts and Telehandler
- Municipal vehicles
- Cranes
- Construction machines
- Aerial working platforms
- Heavy duty vehicles
- Agricultural machines

- Size 6
- Series 1
- Maximum operating pressure:
 - 350 bar (5000 psi) on pump side
 - 350 bar (5000 psi) on consumer side
- Maximum flow at 6 bar (87 psi) bias spring: 40 l/min (10.6 gpm)
- ▶ Ports connections G 3/8 G 1/2 SAE6 SAE8

<u>NEW</u> spool position sensor available for this valve. See RE18300-30

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New Series 1 features:

- Label
- Flange with drain line for VMGLS and combination for EDG Electrohydraulic actuation
- Lever Manual override option
- Body valve zinc plating treatment for higher corrosion resistence protection up to 500h

RE 18301-21

rexroth

A Bosch Company

Edition: 10.2024 Replaces: 07.2024

Ordering details

01 02	03	04	05	06	07	08	09	10	11	12		13	14		15		16	17	18	19		20		21
EDG · D	0 -		_	2		_	_	-	-	-	-			-		-	-	-	-	_	-		-	1

01	Directional Valve elements EDG Size 6									
Туре	 B									
02										
Confi	iguration									
03	On-Off						0			
Ports	& Connections									
	G 3/8 DIN 3852						G38			
	G 1/2 DIN 3852						G12			
	9/16-18 UNF 2-B (SAE6)						S06			
	3/4-16 UNF 2-B (SAE8)						S08			
Local	compensator bias spring						•			
05	4 bar (58 psi)						1			
	6 bar (87 psi)						2			
Flang	ge configuration									
06										
	With P-Ta-Tb-LS-Ya-Yb-X-Y lines and LS return line									
Hydr	aulic connections in neutr	al								
07										
	P closed and A, B, LS to T									
-	l variants									
08	4/3 operated both sides A and B									
	4/2 operated on side A or						3			
	4/2 operated on side B or						4			
	rates over valve connection rates 2)	on (fro	om 1 te	o 9 aco	cordin	g to ta	ible 1			
	Flow rate P>A									
10	Flow rate P>B									
11	Nominal flow rate (A>T)						6)			
12	Nominal flow rate (B>T)						6)			
Volta	ge supply	07	04	03	01	00				
13	Without coil	-	-	-	-	•	00			
	12V DC	•	•	•	•	-	OB			
	24V DC • • • • -									
• =	Available – = Not ava	ailabl	е							
Elect	ric connections									
14	Without coils						00			
	With coils, with connection	on DIN	EN 17	′5301-	803		01 ¹⁾			
	With coils, with connection vertical Amp - Junior									
1	With coils, with connection horizontal Amp – Junior									

With coils, with connection DIN EN 175301-803 01 27 With coils, with connection vertical Amp - Junior 03 With coils, with connection horizontal Amp - Junior 04 With coils, with connection horizontal DT04-2P 07 Secondary valve types 07 15 Without secondary valve 00 Double or single full relief valve with Anticavitation (VMA) or anticavitation only (VUM) or plug M0³¹ Double or single LS relief valve (VMGLS) or plug 0M⁴¹ Combination of M0 and 0M options together MM

Secondary valve config. setting:

Full F	Relief or Anticavitation selection (according to table 3)					
16	A>Ta setting @5lpm	_ 2)				
17	17 B>Tb setting @5lpm					
	ndary valve config. setting: LS Relief (VMGLS) ording to table 4)					
18	LSa>T setting range @1.5lpm	_ 2)				
19	LSb>T setting range @1.5lpm	_ 2)				
Over	ride option & Emergency Lever					
20	Push pin type override	00				
	Push button override on both sides A and B	EP				
	Screw type override on both sides A and B	EF				
	Lever type manual override on A side – Horizontal ⁵⁾	HA				
	Lever type manual override on A side – Vertical ⁵⁾	VA				
	Prepared for lever type manual override on A side	XA				
	Lever type manual override on A side – Horizontal ⁵⁾ 180° rotated	H1				
	Lever type manual override on A side – Vertical ⁵⁾ 180° rotated	V1				
	Prepared for lever type manual override on A side - 180° rotated	X1				
Com	ponent Series					
21	Series 1	1				

1) For mating connectors ordering code see data sheet RE 18325-90.

- $_{\rm 2)}$ "O" option is the only one available for "Without secondary valves" selection.
- 3) For fixed setting relief valve data sheet see Data Sheet RE 18329-11.
- For anticavitation valve data sheet see Data Sheet RE 18329-51. 4) See Table 4.
- 5) See page 10.
- 6) "I" for only meter in option.

Ordering details

Notches dimension selection	Local compensator bias spring					
> Flow Rate	4bar	6bar				
1 *	3 l/min	5 l/min				
2 *	6 l/min	8 l/min				
3 *	9 l/min	11 l/min				
4 *	13 l/min	14 l/min				
6 *	18 l/min	23 l/min				
9 *	24 l/min	31 l/min				
M *	-	40 l/min				

1111 - 2222 - 3333 - 4444 - 6666 - 9999 - MMMM

ool size selecti							
	P->/	A respondii	nσ Δ->T s	ame size	or "l" si	70)	
Notch size	1	2	3	4	6	9	М
1 20	x	Х	•	٠	٠	٠	٠
2	x	Х	Х	\$	٠	٠	•
3	•	x	X	x	\$	•	•
4	•	\$	X	Х	x	\$	•
6	٠	•	\$	x	X	x	\$
9	•	•	•	\$	x	Х	x
м	•	•	•	•	\$	X	х

x = Standard spool flow rate configuration

Special spool flow rate configuration, contact factory

• = Not available

Table 4

LS relief valve configuration setting

LS relief va	aive configuration setting	
Option selection	Description	Standard setting (bar)
0	without valve cavity	-
1	30-90 bar (Setting range)	70
2	80-140 bar (Setting range)	110
3	135-225 bar (Setting range)	180
4	210-310 bar (Setting range)	250
5	290-380 bar (Setting range)	300
9	Normally closed plug	R930082023

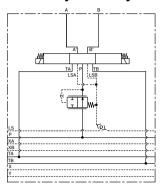
Table Full r	-	alve co	onfigu	ration	settir	וg						
0				9				8				
on bo	out val oth sid drilled	Pre-88- == (-	With anti-cavitation y valve				
Α	В	С	D	E	F		G	Н	I	J	К	
50	60	70	80	90	10	0 1	L10	120	130	140	150	
bar	bar	bar	bar	bar	ba	r k	bar	bar	bar	bar	bar	
725	870	1015	5 116	0 130	05 14	50 1	1595	1740	1885	2030	2175	
psi	psi	psi	psi	psi	ps	iβ	osi	psi	psi	psi	psi	
L	М	Ν	0	Р	Q	R	S	т	U	v	Х	
160	170	180	190	200	210	220	230	240	250	270	290	
bar	bar	bar	bar	bar	bar	bar	bar	bar	bar	bar	bar	
2320	2465	2611	2756	2901	3046	319	1 333	86 348	1 3620	3 3916	4206	
psi	psi	psi	psi	psi	psi	psi	psi	psi	psi	psi	psi	

Note

For pressure higher than 290 bar (4206 psi), contact factory.

4 **EDG-DO** | 4/3 and 4/2 On-Off directional valve elements Ordering details

General hydraulic layout

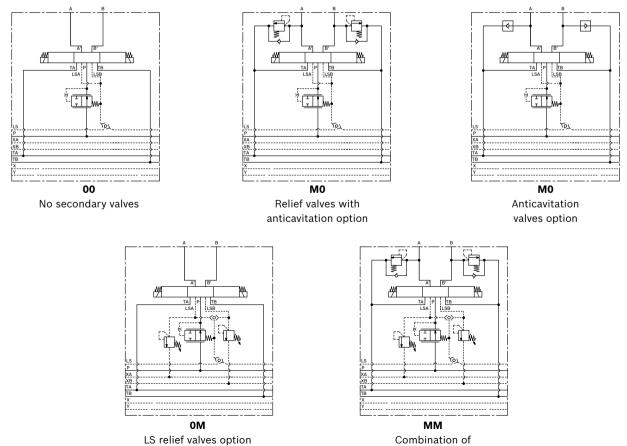


07 - Spool Variants

Both met	Both meter in and out								
B2	E2								
B3	E3								
B4	E4								

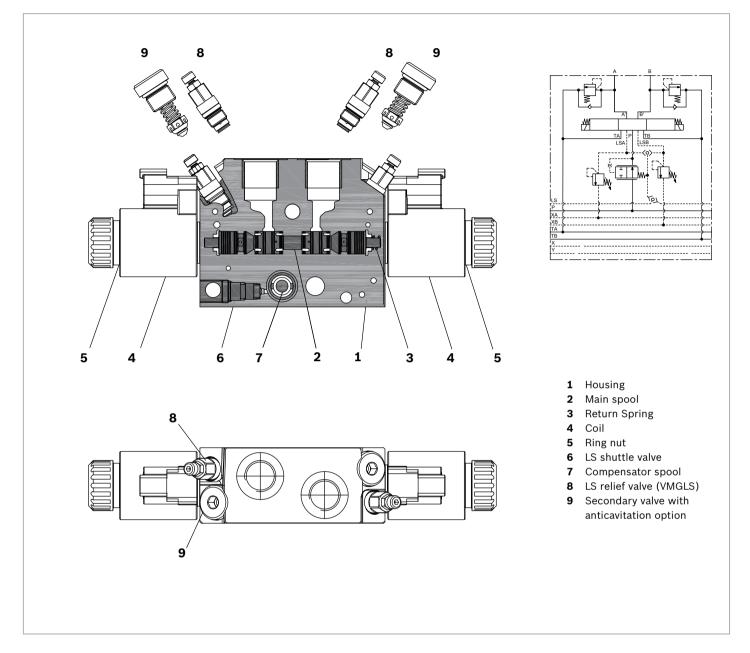
Only meter in								
B2II E2II								
B3II	E3II							
B4II	E4II							

14 - Secondary valve types



Combination of M0 and 0M options

Functional description



The EDG direct acting On-Off solenoid sectional valves with pressure compensation control the oil flow to actuators. These elements consist of a stackable housing (1) with a control spool (2), two solenoids (4), two return springs (3). Each solenoid (4), energized, displaces the control spool from its neutral-central position. When the spool is shifted, flow delivery starts and is controlled by a 2 way pressure compensator(7) (P > A; P > B).

When the solenoid is de-energized, the return spring pushes the spool back in its neutral-central position. Each coil (4) is fastened to the solenoid tube by the ring nut (5). A push-pin manual override is included to actuate the valve without electrical power as needed.

Load pressure compensation

The pressure compensator (7) keeps the pressure differential on the main spool (2). The flow to the consumers remains constant, despite varying loads. The highest load pressure on the pump is signaled via the LS line and the integrated shuttle valve (6). Port relief valves with anti-cavitation function on A and B (9) protect the system against pressure peaks and cavitation. LS relief valves (8), for each consumer port, can be adjusted according to specific application requirements.

Technical data

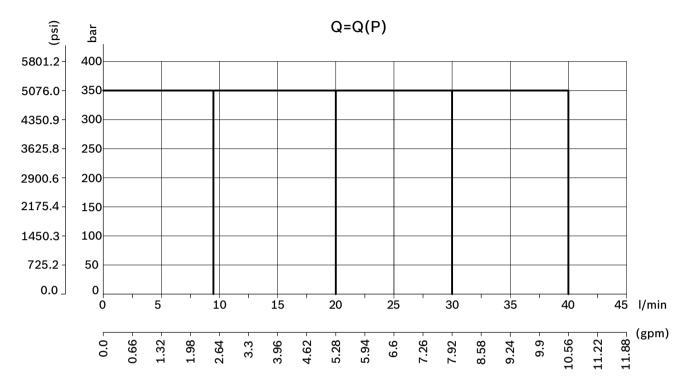
General		
Valve element with 2 solenoids	kg (lbs)	2.2 (4.85)
Valve element with 1 solenoid	kg (lbs)	1.7 (3.75)
Ambient Temperature	°C (°F)	-30+90 (-22+194)
Hydraulic		
Maximum pressure at P, A and B ports	bar (psi)	350 (5000)
Maximum static pressure at T	bar (psi)	210 (3050) [in case of Emergency Lever option, max. pressure is limited up to 30 bar at T]
Max. regulated flow at 6 bar (87 psi)	l/min (gpm)	40 (10.6)
For E schemes symmetrical spool pattern in neutral post (connection A to T and B to T) E-schemes flow pattern in IN (spool type $E_{__}$ I)in neutral position: the opening the 50% of nominal cross-section. This spool type is su combination with load holding valves applications.	with only meter area is approx	Approx. 2% of the nominal cross-section
Hydraulic fluid General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems.		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C (°F)	-30+100 (-22+212) (NBR seals)
Permissible degree of fluid contamination		ISO 4572: β _x ≥75 X=1215 ISO 4406: class 20/18/15 NAS 1638: class 9
Viscosity range	mm²/s	20380 (optimal 3046)
Electrical		
Voltage type		DC
Voltage tolerance (nominal voltage)	%	-10+10
Duty		Continuous, with ambient temperature \leq 50° (122°F)
Coil wire temperature not to be exceeded	°C (°F)	180 (356)
Insulation class		Н
Compliance with		Low Voltage Directive LVD 73/23/EC (2006/95/EC), 2004/108/EC
Coil weight	kg (lbs)	0.228 (0.503)
Voltage	V	12 24
Power consumption	W	20 20
Current (nominal at 20°C (68°F))	А	1.04 0.54
Resistance (nominal at 20°C (68°F))	Ω	7.4 28.4

Note

For applications with different specifications consult us

Code	Voltage [V]	Connector type	Coil description	Marking	Coil Mat no.
=OB 01	12 DC	EN 175301-803 (Ex. DIN 43650)	D3601 12DC	12 DC	R901393412
=OB 03	12 DC	AMP JUNIOR	D3603 12DC	12 DC	R901435507
=OB 04	12 DC	AMP JUNIOR Horizontal	D3604 12DC	12 DC	R901395031
=OB 07	12 DC	DEUTSCH DT 04-2P	D3607 12DC	12 DC	R901394397
=OC 01	24 DC	EN 175301-803 (Ex. DIN 43650)	D3601 24DC	24 DC	R901393577
=OC 03	24 DC	AMP JUNIOR	D3603 24DC	24 DC	R901435494
=OC 04	24 DC	AMP JUNIOR Horizontal	D3604 24DC	24 DC	R901395035
=OC 07	24 DC	DEUTSCH DT 04-2P	D3607 24DC	24 DC	R901394399

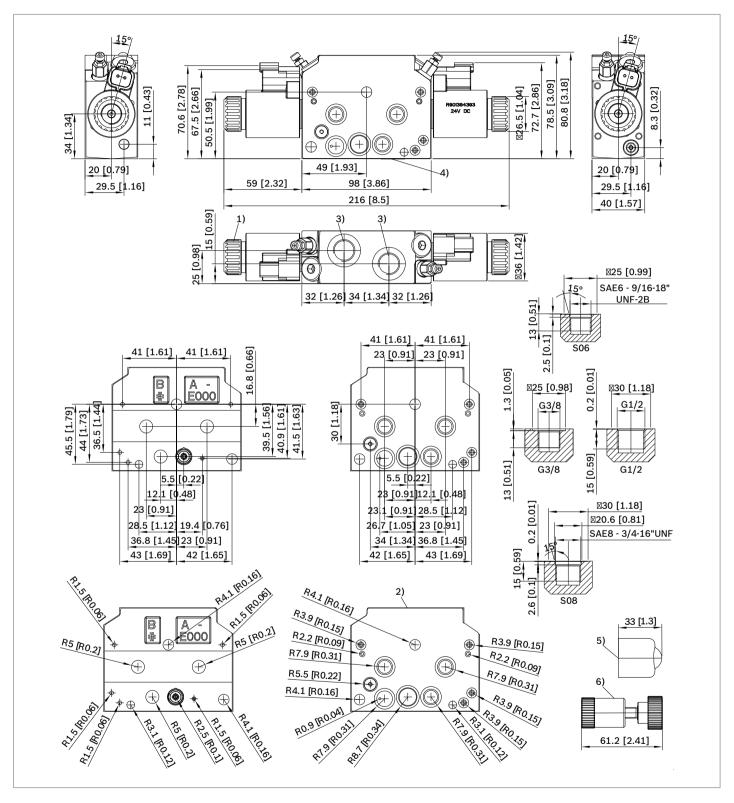
Characteristic curves



Performance limits

Measured with hydraulic fluid ISO-VG32 at 45° ±5 °C (113° ±9 °F); ambient temperature 20 °C (68 °F).

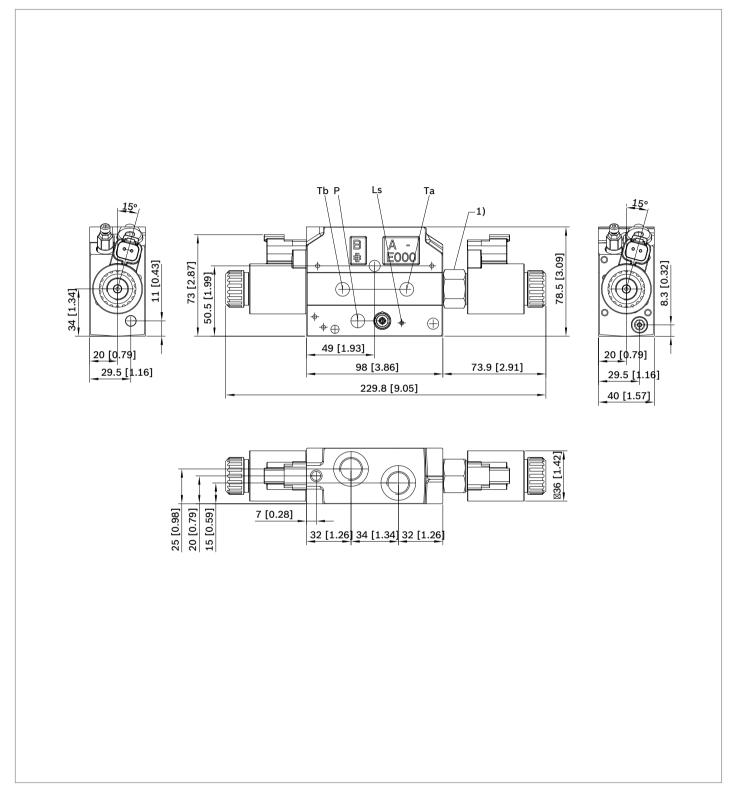
External dimensions and fittings - Standard version



- Ring nut for coil locking (Ø 30.3 mm). Torque 6 - 7 Nm (4.4 - 5.2 ft-lb).
- 2 Flange specifications. For tie rod and tightening torque information see data sheet RE 18301-90.
- **3** A and B ports.
- 4 Identification label.

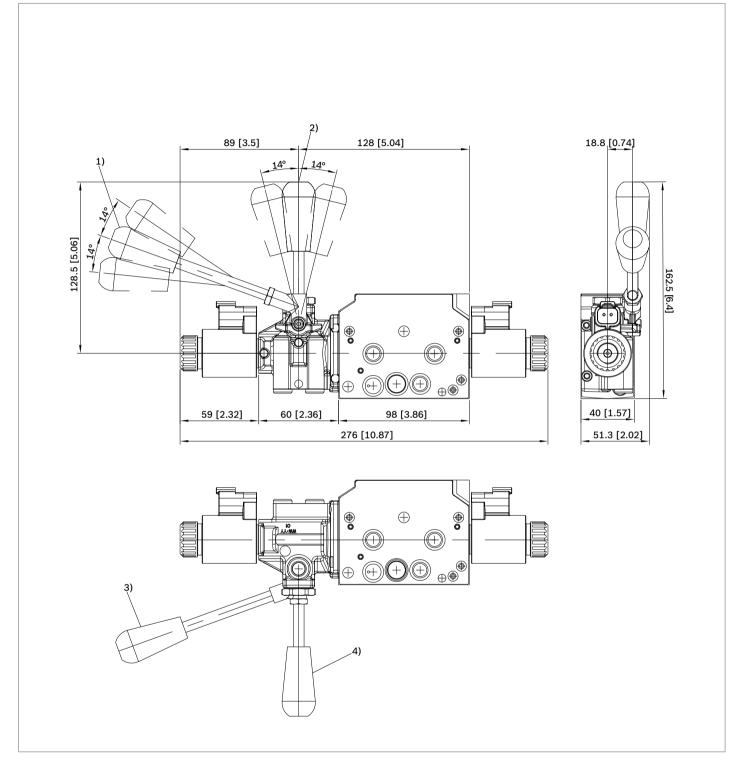
- Optional push-button manual override, EP type, for spool opening: it is pressure stuck to the ring nut for coil locking. Mat no. R930059524
- 6 Optional screw type manual override, EF type, for spool opening: it is screwed (torque 6-7 Nm (4.4-5.2 ft-lb)) to the tube as replacement of the coil ring nut. Mat no. R930059561.

External dimensions and fittings - Nominal flow rate 9/M



1 Flow-boost system only for spool with nominal flow M. It always mounted on "A" side of the valve.

External dimensions and fittings - Emergency Lever option

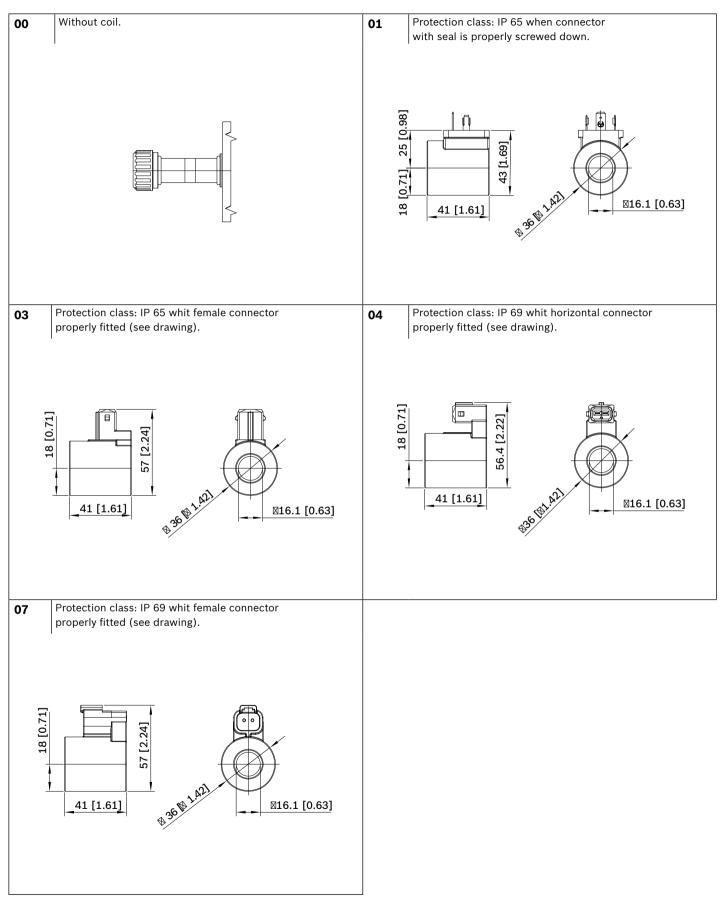


- **1** Order detail: HA Horizontal lever manual override option
- 2 Order detail: VA Vertical lever manual override option
- **3** Order detail: H1 Horizontal lever manual override option, 180° rotated
- 4 Order detail: V1 Vertical lever manual override option, 180° rotated

Note

Not possible to switch from HA or VA to H1 or V1 and viceversa.

Electric connections



12 **EDG-DO** | 4/3 and 4/2 On-Off directional valve elements Electric connections

Bosch Rexroth Oil Control S.p.A.

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Subject to change.